

Uniclass L68116	EPIC F814
CI/SfB (29)	Vu4 (K3)

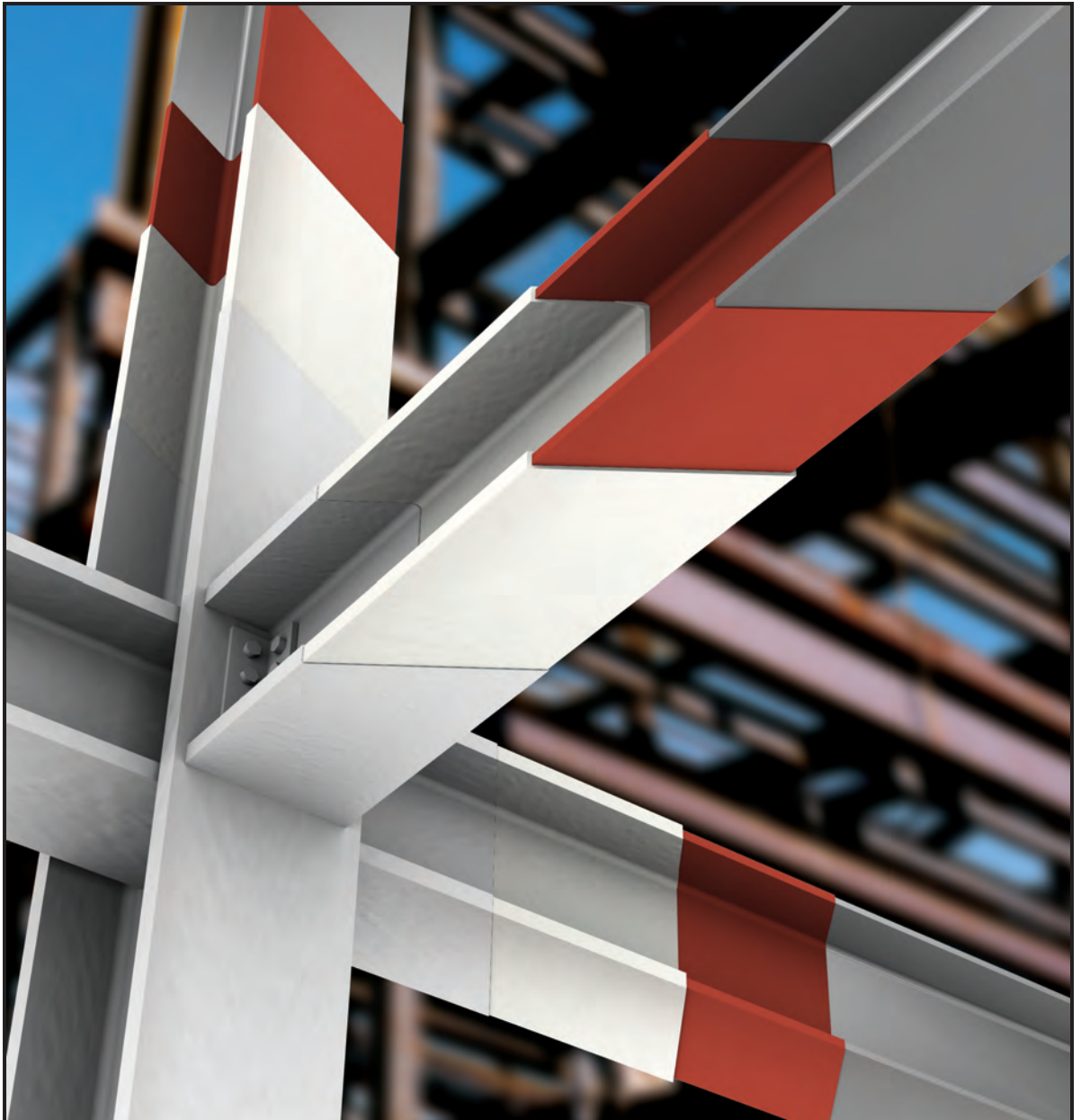
Promat



PROMAPAIN[®] SC2

Water Based Intumescent Coating

construction applications



www.promat-spray.com

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INTRODUCTION

PROMAPAIN[®] SC2 is a water based intumescent coating consisting of polyvinyl acetate resins and fillers for the fire protection of structural steel. It can be sealed and protected with a decorative top coat.

PROMAPAIN[®] SC2 is applied directly to the contour of primed I and H-section columns, angles, channels and beams, and hollow sections, to provide fire protection for up to 120 minutes. In a fire, a chemical reaction takes place, causing the PROMAPAIN[®] SC2 to expand and form an insulating layer which prevents the temperature of the steel rising above a critical level.

ADVANTAGES

- Provides fire resistance for up to 120 minutes in accordance with BS 476: Part 21 and up to 180 minutes in accordance with ASTM E119, NFPA 251, AS 1530: Part 4 and AS 4100.
- Durable and decorative finish.
- Steelwork may be left exposed to view.
- Chemical and abuse resistant.
- Can be top coated to match surroundings.
- Easy application and clean up with water.
- Fast drying time.

QUALITY ASSURANCE

Promat operates a quality system in accordance with BS EN ISO 9001: 2008 and has received full accreditation to these standards.

Operating to these standards means that all activities, which have a bearing upon quality, are set out in written procedures.

Systematic and thorough checks are made on all materials and their usage. Test equipment is subjected to regular checks and is referred back to national standards.

The information given in this data sheet is based on actual tests and is believed to be typical of the product. No guarantee of results is implied however, since conditions of use are beyond our control.



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PROPERTIES AND PERFORMANCE

Colour and finish	White with a slight sheen. Preferably spray applied with airless paint equipment for speed and quality of finish. Brush and roller application is also possible
Maximum thickness per coat	1.6mm wet film thickness (WFT) using spray and 0.76mm using brush. For airless spraying, several thin coats as opposed to one heavy coat will give greater control over finish and thickness
Practical coverage	Dependent on surface texture, substrate, application method and technique
Theoretical coverage	Approximately 27m ² /pail (25kg) at 0.5mm dry film thickness (DFT)
Number of coats	One or more as required
Cure	By air drying
Drying time	Approximately 6 hours at 20°C and 50% RH for 0.4mm WFT
Solids by weight	72% ± 2
Weight	1.33kg/litre
Surface burning	Flame spread 5, smoke development 35 when tested to ASTM E84
Durometer hardness	80 shore D when tested to ASTM D2240
Impact resistance	18kg/m when tested to ASTM D2794
Abrasion resistance	0.6505g/1000 cycles when tested to ASTM D4060
pH value	7.8 - 8.2
Fire resistance	Structures protected with PROMAPAIN [®] SC2 have undergone fire resistance tests at approved independent laboratories to recognised standards throughout the world, including: <ul style="list-style-type: none">• UK (BS 476: Part 21)• Canada and USA (ASTM E119 and ASTM E84) Assessed in accordance with ASFP "Fire protection for structural steel in buildings" procedures as referenced in Approved Document B of the Building Regulations

HEALTH AND SAFETY

Adequate ventilation must be provided during use. Avoid contact with the skin and eyes by using eye protection, gloves, barrier cream and a face mask.

If the product comes into contact with the skin, wash immediately with soap and water. If the eyes are affected, flush with plenty of water and seek medical attention immediately.

A safety data sheet is available from Promat upon request.

Promat activities are conducted with due regard to all statutory requirements with appropriate safeguards against exposing employees and the public to health and safety risks.



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PREPARATION

Typical substrates	Primed steel
Substrate preparation	<p>The substrate shall be clean, dry and free from dust, oil and any other condition preventing good adhesion</p> <p>Before applying PROMAPAIN[®] SC2 to structural steel, the steel must be blast clean to SA 2.5 (ISO 8501-1: 1998), primed with a compatible primer, approved by Promat and applied in full compliance with the manufacturer's recommendations</p> <p>Primers compatible with PROMAPAIN[®] SC2 are generally of the following types:</p> <ul style="list-style-type: none"> ● Epoxypolyamide ● Zinc rich epoxy ● Vinyl modified epoxy ● Alkyd ● Phenolic resin modified alkyd <p>If left exposed for long periods, zinc rich epoxies may form a layer of zinc salts on the surface. These salts must be completely removed before applying PROMAPAIN[®] SC2</p>

APPLICATION

Methods	<p>PROMAPAIN[®] SC2 is supplied ready for use and should not be diluted. The primer thickness should be measured and recorded prior to the application of PROMAPAIN[®] SC2, in order to accurately check the thickness of PROMAPAIN[®] SC2 during and after application</p> <p>Stir PROMAPAIN[®] SC2 thoroughly with a drill type mixer prior to application by either airless spray, brush or roller</p> <p>Protect from rain and high humidity during application and drying</p>
Thickness checking during application	<p>To ensure the correct thickness is being applied, frequent measurements should be taken using a wet film thickness gauge. To determine approximate dry film thickness (DFT) based on wet film thickness (WFT), multiply WFT by 0.72</p> <p>For example: 1.3mm WFT x 0.72 = 0.936mm DFT</p>
Limitations	<p>Take a dry film thickness reading as soon as the coating is fully cured. An Elecometer 211 permanent magnetic banana gauge or Elecometer 456 electromagnetic (electronic gauge) type may be used. Ensure primer thickness is deducted from final thickness reading</p> <p>If PROMAPAIN[®] SC2 is left exposed for extended periods, it must be protected from rain and high humidity or sealed with a topcoat appropriate for the environmental conditions</p>





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FIRE PROTECTION THICKNESS

The thickness of the fire protection for a given period of fire resistance in a cellulosic type fire, relates to the A/V ratio of the section.

All column and beam sections have their own specific A/V ratio. Please consult Promat Technical Services Department to establish the A/V ratio for a particular beam or column section and to ascertain the required thickness of PROMAPAIN[®] SC2.

For advice on thickness calculations for I and H section beams and columns, castellated sections, composite floors, upgrading of concrete slabs and more complex situations, please contact Promat Technical Services Department.

TOP COATING

In exposed and semi-exposed interior environments, the applied PROMAPAIN[®] SC2 should be coated with a compatible finish coat, in order to give the desired colour and seal the PROMAPAIN[®] SC2.

The topcoat system must be suitable for the environment in which it is to be used and should be a good quality, long oil alkyd, silicone, acrylic latex or polyurethane type. All topcoats should be applied in accordance with the topcoat manufacturer's recommendations.

Ensure that the PROMAPAIN[®] SC2 is thoroughly dry before application of top coat.

Typically, allow a minimum of 7 days for the PROMAPAIN[®] SC2 to fully cure before application of any top coat system.

For the top coat compatibility, please consult Promat Technical Services Department.

PACKAGING

25kg plastic pails.

STORAGE

- Indoors in dry conditions between 10°C and 38°C.
- Protect from frost, excessive heat (above 45°C) and strong radiant sunlight.

SHELF LIFE

Maximum 12 months in original sealed containers.

ENVIRONMENTAL

Do not discharge into drains, watercourses or soil.



HEAD OFFICE, BELGIUM

Promat International N.V.
Bormstraat 24
2830 Tissett
Tel: +32 15 718 100
Fax: +32 15 718 109
Email: info@promatinternational.com
www.promat-international.com
www.promat-tunnel.com
www.promat-marine.com
www.promat-spray.com

ASIA PACIFIC HEADQUARTERS, MALAYSIA

Promat International (Asia Pacific) Limited
Unit 19-02-01
Level 2 PNB Damansara
No.19 Lorong Dungun
Damansara Heights
50490 Kuala Lumpur
Tel: +60 3 2095 5111
Fax: +60 3 2095 6111
Email: spraysinfo@promat-ap.com
www.promat-ap.com

AUSTRALIA

Promat Australia Pty. Limited
1 Scotland Road, Mile End South
SA 5031 Adelaide
Tel: 1800 PROMAT
Fax: +61 8 8352 1014
Email: spraysinfo@promat.com.au
www.promat-ap.com

Promat Australia Pty. Limited
Unit 1, 175 Briens Road
NSW 2152 Northmead
Tel: 1800 PROMAT
Fax: +61 2 9630 0258
Email: spraysinfo@promat.com.au
www.promat-ap.com

Promat Australia Pty. Limited
3/273 Williamstown Road
VIC 3207 Port Melbourne
Tel: 1800 PROMAT
Fax: +61 3 9645 3844
Email: spraysinfo@promat.com.au
www.promat-ap.com

AUSTRIA

Promat Ges.m.b.H.
Seybelgasse 13
1230 Wien
Tel: +43 1 865 4501
Fax: +43 1 865 3600
Email: office@promat.at
www.promat.at

BELGIUM

Promat N.V.
Kuiermansstraat 1
1880 Kapelle-op-den-Bos
Tel: +32 15 713 351
Fax: +32 15 718 229
Email: info@promat.be
www.promat.be

CHINA

Promat China Limited
Room 503, Block B, Qi Lin Plaza
13-35 Pan Fu Road
510180 Guangzhou
Tel: +86 20 8136 1167
Fax: +86 20 8136 1372
Email: spraysinfo@promat-ap.com
www.promat.com.cn

Promat North China (Division of Promat China Limited)
Room 1507 Building 5
SOHO Xiandaicheng
No.88 Jianguo Road
Chaoyang District
100022 Beijing
Tel: +86 10 8589 1254
Fax: +86 10 8589 2904
Email: spraysinfo@promat-ap.com
www.promat.com.cn

CZECH REPUBLIC

Promat s.r.o.
Ckalova 22/784
16000 Praha 6 - Bubeneč
Tel: +420 2 2439 0811
Fax: +420 2 3333 3576
Email: promat@promatpraha.cz
www.promatpraha.cz

DENMARK

Promat ApS
Tåstrup Stationscenter
Selsmosevej 2, 1. floor
2630 Tåstrup
Tel: +45 7020 0482
Fax: +45 7020 0483
Email: info@promat-nordic.com
www.promat-nordic.com

FRANCE

Promat S.A.S.
BP 66 Rue de L'Ammandier
78540 Vernouillet
Tel: +33 1 3979 6160
Fax: +33 1 3971 1660
Email: info@promat.fr
www.promat.fr

GERMANY

Promat GmbH
Scheifenkamp 16
40878 Ratingen
Tel: +49 2102 493 0
Fax: +49 2102 493 111
Email: mail@promat.de
www.promat.de

HONG KONG

Promat International (Asia Pacific) Limited
Room 1010, C.C. Wu Building
302-308 Hennessy Road
Wanchai
Tel: +852 2836 3692
Fax: +852 2834 4313
Email: spraysinfo@promat-ap.com
www.promat.com.hk

INDIA

Promat International (Asia Pacific) Limited (India Representative Office)
610-611, Ansal Imperial Tower
C-Block, Community Centre
Naraina Vihar, Naraina
110028 New Delhi
Tel: +91 11 2577 8413
Fax: +91 11 2577 8414
Email: spraysinfo@promat-ap.com
www.promat-ap.com

ITALY

Promat S.p.A.
Corso Paganini 39/3
16125 Genova
Tel: +39 010 248 8411
Fax: +39 010 213 768
Email: info@promat.it
www.promat.it

MALAYSIA

Promat (Malaysia) Sdn. Bhd.
Unit 19-02-01
Level 2 PNB Damansara
No.19 Lorong Dungun
Damansara Heights
50490 Kuala Lumpur
Tel: +60 3 2095 8555
Fax: +60 3 2095 2111
Email: spraysinfo@promat-ap.com
www.promat-ap.com

NETHERLANDS

Promat B.V.
Vleugelboot 22
3991 CL Houten
Tel: +31 30 241 0770
Fax: +31 30 241 0771
Email: info@promat.nl
www.promat.nl

POLAND

Promat TOP Sp. z o.o
ul. Przecławaska 8
03 879 Warszawa
Tel: +48 22 212 2280
Fax: +48 22 212 2290
Email: top@promatop.pl
www.promatop.pl

RUSSIA

Promat GmbH
Repräsentanz
ul. Kantemirovskaya 58
115477 Moscow
Tel: +7 495 325 4268
Fax: +7 495 231 7977
Email: gd@promat.ru
www.promat.ru

SINGAPORE

Promat Building System Pte. Limited
10 Science Park Road
#03-14 The Alpha
Singapore Science Park II
117684 Singapore
Tel: +65 6776 7635
Fax: +65 6776 7624
Email: spraysinfo@promat-ap.com
www.promat-ap.com

SPAIN

Promat Ibérica S.A.
C/ Velazquez, 41 - 2 Planta
28001 Madrid
Tel: +34 91 781 1550
Fax: +34 91 575 1597
Email: info@promat.es
www.promat.es

SWITZERLAND

Promat AG
Stationsstrasse 1
8545 Rickenbach-Sulz
Tel: +41 52 320 9400
Fax: +41 52 320 9402
Email: office@promat.ch
www.promat.ch

UNITED ARAB EMIRATES

Promat Middle East
Suite 1805, Floor 18
Festival City Tower
P O. Box 123945, Dubai
Tel: +971 4 232 9780
Fax: +971 4 232 9781
Email: promatmiddleeast@promat.co.uk
www.promat-spray.com

UNITED KINGDOM

Promat UK Limited
The Sterling Centre
Eastern Road, Bracknell
RG12 2TD Berkshire, Great Britain
Tel: +44 1344 381 300
+44 1344 381 400 (technical)
Fax: +44 1344 381 301
Email: marketinguk@promat.co.uk
www.promat-spray.com

Promat Ireland
43 Fitzwilliam Square
Dublin 2, Ireland
Tel: +353 1 6765778
www.promat.ie

VIETNAM

Promat International (Asia Pacific) Limited (Vietnam Representative Office)
Room 606 Giay Viet Plaza
180-182 Ly Chinh Thang Street
Ward 9, District 3
Hochiminh City
Tel: +84 904 055 055
Fax: +84 8 931 5964
Email: spraysinfo@promat-ap.com
www.promat-ap.com