



Water Based Intumescent Coating







QUALITY ASSURANCE

Promat manufactures to a quality system in accordance with ISO 9001: 2008 and has received full accreditation to these standards.

Operating to these standards means that all activities, which have a bearing upon quality, are set out in written procedures. Systematic and thorough checks are made on all materials and their usage. Test equipment is subjected to regular checks and is referred back to national standards.

The information given in this data sheet is based on actual tests and is believed to be typical of the product. No guarantee of results is implied however, since conditions of use are beyond our control.

Cafco SPRAYFILM® WB3

Water Based Intumescent Coating

INTRODUCTION

Cafco SPRAYFILM® WB3 is a water based intumescent coating consisting of polyvinyl acetate resins and fillers for the fire protection of structural steel. It can be sealed and protected with a decorative top coat.

Cafco SPRAYFILM® WB3 is applied directly to the contour of primed I and H section columns, angles, channels and beams and hollow sections, to provide fire protection for up to 120 minutes. In a fire, a chemical reaction takes place causing the Cafco SPRAYFILM® WB3 to expand and form an insulating layer which slows the temperature of the steel rising to a critical level.

Properties and performance					
Colour and finish	White with a flat matt finish. Preferably spray applied with airless paint equipment for speed and quality of finish. Brush and roller application is also possible.				
Maximum thickness per coat	Wet film thickness (WFT) at 1.6mm using spray and 0.76mm using brush. For airless spraying, several thin coats as opposed to one heavy coat will give greater control over finish and thickness.				
Practical coverage	Dependent on surface texture, substrate, application method and technique.				
Theoretical coverage	Approximately 18.79m² per container (1mm per litre) at 1mm WFT = 0.7mm DFT (Dry film thickness) = 1 litre per m² 1mm = 1000µm (microns)				
Number of coats	One or more as required				
Cure	By air drying				
Initial set	Approximately 6 hours at 20°C and 50% RH for 0.4mm WFT				
Solids by weight	70% ± 2%				
Density	1.33kg/litre				
Surface burning	Flame spread 5, smoke development 35 when tested to ASTM E84.				
Durometer hardness	80 shore D when tested to ASTM D2240				
Impact resistance	18kg/m when tested to ASTM D2794				
Abrasion resistance	0.6505g/1000 cycles when tested to ASTM D4060				
pH value	8.0 ± 0.2 at 25°C				
Fire resistance	Structures protected with Cafco SPRAYFILM® WB3 have undergone fire resistance tests at approved independant laboratories to recognised standards throughout the world, including: • UK (BS476: Part 21: 1987) • Canada and USA (ASTM E119 and ASTM E84) • Australia (AS1530: Part 4) Assessed in accordance with ASFP "Fire protection for structural steel in buildings" procedures.				

ADVANTAGES

- Provides fire resistance for up to 120 minutes in accordance with BS476: Part 21 and AS1530: Part 4 and up to 180 minutes in accordance with ASTM E119.
- Durable and decorative finish.
- Steelwork may be left exposed to view.
- Chemical and abuse resistant.
- Can be top coated to match surroundings.
- Easy application and clean up with water.
- Fast drying time.



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Please consult your nearest Promat office for specific details pertaining to local conditions.

Preparation	
Typical substrates	Primed steel
Substrate preparation	The substrate shall be clean, dry and free from dust, oil and any other condition preventing good adhesion. Before applying Cafco SPRAYFILM® WB3 to structural steel, the steel must be blast cleaned to SA 2.5 (ISO 8501-1: 1998), primed with a compatible primer approved by Promat Sprays Division and applied in full compliance with the manufacturer's recommendations. Primers compatible with Cafco SPRAYFILM® WB3 are generally of the following types: Alkyd zinc phosphate Epoxy polyamide zinc phosphate Zinc silicate (inorganic zinc)* Tie coat required If left exposed for long periods zinc rich epoxies may form a layer of zinc salts on the surface. These salts must be completely removed before applying Cafco SPRAYFILM® WB3.

Application	
Methods	Cafco SPRAYFILM® WB3 is supplied ready for use and should not be diluted. The primer thickness should be measured and recorded prior to the application of Cafco SPRAYFILM® WB3, in order to be able to accurately check the thickness of Cafco SPRAYFILM® WB3 during and after application. Stir Cafco SPRAYFILM® WB3 thoroughly with a drill type mixer prior to application by either airless spray, brush or roller. Protect from rain and high humidity during application and drying.
Thickness checking during	To ensure the correct thickness is being applied, frequent measurements should be taken using a wet film thickness gauge. To determine approximate dry film thickness (DFT) based on wet film thickness (WFT), multiply WFT by 0.72. For example: 1.3mm WFT x 0.72 = 0.936mm DFT
Limitations	Take a dry film thickness reading as soon as the coating is fully cured. An Elecometer 211 permanent magnetic banana gauge or Elecometer 456 electromagnetic (electronic gauge) type may be used. Ensure primer thickness is deducted from final thickness reading. If Cafco SPRAYFILM® WB3 is left exposed, it must be protected from rain and high humidity or sealed with a topcoat appropriate for the environmental conditions. Please contact Promat for appropriate products.

FIRE PROTECTION THICKNESS

The thickness of the fire protection for a given period of fire resistance in a cellulosic type fire, relates to the Hp/A ratio of the steel section. Hp/A is the ratio of the heated perimeter of a steel section exposed to fire to the cross-sectional area of the same steel.

All column and beam sections have their own specific Hp/A ratio. Please consult Promat to establish the Hp/A ratio for a particular beam or column section and to ascertain the required thickness of Cafco SPRAYFILM® WB3.

For advice on thickness calculations for I and H section beams and columns, castellated sections, composite floors, upgrading of concrete slabs and more complex situations, please contact Promat.

See the tables on pages 4 to 10 on thickness for the fire resistance required.

HEALTH AND SAFETY

Adequate ventilation must be provided during use. Avoid contact with the skin and eyes by using eye protection, gloves, barrier cream and a face mask.

If the product comes into contact with the skin, wash immediately with soap and water. If the eyes are affected, flush with plenty of water and seek medical attention immediately.

A safety data sheet is available from Promat upon request.

Promat activities are conducted with due regard to all statutory requirements with appropriate safeguards against exposing employees and the public to health and safety risks.



Cafco SPRAYFILM® WB3

Water Based Intumescent Coating

FIRE PROTECTION THICKNESS

TABLE 1 Cafco SPRAYFILM® WB3 thicknesses for H section columns (4-sided exposure). Critical temperature 550°C. (AS1530: Part 4)

Up to 45 0.23mm 0.60mm 1.50mm 1.50mm 46-50 0.23mm 0.60mm 1.50mm 1.50mm 51-55 0.23mm 0.60mm 1.50mm 1.50mm 56-60 0.23mm 0.60mm 1.50mm 1.50mm 61-65 0.23mm 0.60mm 1.50mm 1.50mm 66-70 0.23mm 0.60mm 1.50mm 1.67mm 71-75 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.54mm 111-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.60mm 1.50mm </th <th>Hp/A</th> <th colspan="9">Thickness for the fire resistance required</th>	Hp/A	Thickness for the fire resistance required								
46-50 0.23mm 0.60mm 1.50mm 1.50mm 51-55 0.23mm 0.60mm 1.50mm 1.50mm 56-60 0.23mm 0.60mm 1.50mm 1.50mm 61-65 0.23mm 0.60mm 1.50mm 1.50mm 66-70 0.23mm 0.60mm 1.50mm 1.67mm 71-75 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 101-105 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm </th <th>Πρ/Α</th> <th>30 min</th> <th>60 min</th> <th>90 min</th> <th>120 min</th>	Πρ/Α	30 min	60 min	90 min	120 min					
51-55 0.23mm 0.60mm 1.50mm 1.50mm 56-60 0.23mm 0.60mm 1.50mm 1.50mm 61-65 0.23mm 0.60mm 1.50mm 1.50mm 66-70 0.23mm 0.60mm 1.50mm 1.67mm 71-75 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm<	Up to 45	0.23mm	0.60mm	1.50mm	1.50mm					
56-60 0.23mm 0.60mm 1.50mm 1.50mm 61-65 0.23mm 0.60mm 1.50mm 1.50mm 66-70 0.23mm 0.60mm 1.50mm 1.67mm 71-75 0.23mm 0.60mm 1.50mm 2.00mm 76-80 0.23mm 0.60mm 1.50mm 2.08mm 81-85 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67m	46-50	0.23mm	0.60mm	1.50mm	1.50mm					
61-65 0.23mm 0.60mm 1.50mm 1.50mm 66-70 0.23mm 0.60mm 1.50mm 1.67mm 71-75 0.23mm 0.60mm 1.50mm 1.83mm 76-80 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.15mm 96-90 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.54mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.7	51-55	0.23mm	0.60mm	1.50mm	1.50mm					
66-70 0.23mm 0.60mm 1.50mm 1.67mm 71-75 0.23mm 0.60mm 1.50mm 1.83mm 76-80 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.	56-60	0.23mm	0.60mm	1.50mm	1.50mm					
71-75 0.23mm 0.60mm 1.50mm 1.83mm 76-80 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.46mm 110-110 0.23mm 0.60mm 1.50mm 2.54mm 111-115 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	61-65	0.23mm	0.60mm	1.50mm	1.50mm					
76-80 0.23mm 0.60mm 1.50mm 2.00mm 81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.46mm 1106-110 0.23mm 0.60mm 1.50mm 2.54mm 111-115 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.60mm 1.50mm 2.62mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	66-70	0.23mm	0.60mm	1.50mm	1.67mm					
81-85 0.23mm 0.60mm 1.50mm 2.08mm 86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.46mm 116-110 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	71-75	0.23mm	0.60mm	1.50mm	1.83mm					
86-90 0.23mm 0.60mm 1.50mm 2.15mm 91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.69mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	76-80	0.23mm	0.60mm	1.50mm	2.00mm					
91-95 0.23mm 0.60mm 1.50mm 2.23mm 96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	81-85	0.23mm	0.60mm	1.50mm	2.08mm					
96-100 0.23mm 0.60mm 1.50mm 2.31mm 101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	86-90	0.23mm	0.60mm	1.50mm	2.15mm					
101-105 0.23mm 0.60mm 1.50mm 2.38mm 106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	91-95	0.23mm	0.60mm	1.50mm	2.23mm					
106-110 0.23mm 0.60mm 1.50mm 2.46mm 111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	96-100	0.23mm	0.60mm	1.50mm	2.31mm					
111-115 0.23mm 0.60mm 1.50mm 2.54mm 116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	101-105	0.23mm	0.60mm	1.50mm	2.38mm					
116-120 0.23mm 0.60mm 1.50mm 2.62mm 121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	106-110	0.23mm	0.60mm	1.50mm	2.46mm					
121-125 0.23mm 0.66mm 1.57mm 2.69mm 126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	111-115	0.23mm	0.60mm	1.50mm	2.54mm					
126-130 0.23mm 0.71mm 1.62mm 2.77mm 131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	116-120	0.23mm	0.60mm	1.50mm	2.62mm					
131-135 0.23mm 0.75mm 1.67mm 2.85mm 136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	121-125	0.23mm	0.66mm	1.57mm	2.69mm					
136-140 0.23mm 0.80mm 1.72mm 2.92mm 141-145 0.23mm 0.85mm 1.78mm 3.00mm	126-130	0.23mm	0.71mm	1.62mm	2.77mm					
141-145 0.23mm 0.85mm 1.78mm 3.00mm	131-135	0.23mm	0.75mm	1.67mm	2.85mm					
	136-140	0.23mm	0.80mm	1.72mm	2.92mm					
146-150 0.23mm 0.87mm 1.83mm 3.11mm	141-145	0.23mm	0.85mm	1.78mm	3.00mm					
	146-150	0.23mm	0.87mm	1.83mm	3.11mm					
151-155 0.23mm 0.88mm 1.88mm 3.23mm	151-155	0.23mm	0.88mm	1.88mm	3.23mm					
156-160 0.24mm 0.89mm 1.93mm 3.34mm	156-160	0.24mm	0.89mm	1.93mm	3.34mm					
161-165 0.24mm 0.90mm 1.98mm 3.45mm	161-165	0.24mm	0.90mm	1.98mm	3.45mm					
166-170 0.24mm 0.90mm 2.03mm 3.57mm	166-170	0.24mm	0.90mm	2.03mm	3.57mm					
171-175 0.24mm 0.91mm 2.08mm 3.68mm	171-175	0.24mm	0.91mm	2.08mm	3.68mm					
176-180 0.24mm 0.92mm 2.14mm 3.80mm	176-180	0.24mm	0.92mm	2.14mm	3.80mm					

11-70	Thickness for the fire resistance required							
Hp/A	30 min	60 min	90 min	120 min				
181-185	0.25mm	0.92mm	2.19mm	3.91mm				
186-190	0.25mm	0.93mm	2.24mm	4.02mm				
191-195	0.25mm	0.94mm	2.29mm	4.43mm				
196-200	0.25mm	0.95mm	2.34mm	4.79mm				
201-205	0.25mm	0.95mm	2.40mm	5.14mm				
206-210	0.26mm	0.96mm	2.45mm	5.50mm				
211-215	0.26mm	0.97mm	2.50mm	5.86mm				
216-220	0.27mm	0.97mm	2.55mm	6.21mm				
221-225	0.27mm	0.98mm	2.60mm	-				
226-230	0.28mm	0.99mm	2.66mm	-				
231-235	0.28mm	1.00mm	2.71mm	-				
236-240	0.29mm	1.00mm	2.76mm	-				
241-245	0.29mm	1.04mm	2.81mm	-				
246-250	0.30mm	1.06mm	2.86mm	-				
251-255	0.30mm	1.09mm	2.92mm	-				
256-260	0.31mm	1.12mm	2.97mm	-				
261-265	0.31mm	1.14mm	3.02mm	_				
266-270	0.32mm	1.17mm	3.14mm	-				
271-275	0.32mm	1.19mm	3.24mm	-				
276-280	0.33mm	1.22mm	3.34mm	-				
281-285	0.33mm	1.25mm	3.44mm	-				
286-290	0.34mm	1.27mm	3.54mm	-				
291-295	0.34mm	1.30mm	3.64mm	-				
296-300	0.35mm	1.33mm	3.74mm	-				
301-305	0.35mm	1.35mm	3.84mm	-				
306-310	0.36mm	1.38mm	3.94mm	-				
311-315	0.36mm	1.41mm	4.04mm	-				
316-320	0.37mm	1.43mm	4.32mm	-				



Water Based Intumescent Coating

TABLE 2 Cafco SPRAYFILM® WB3 thicknesses for I section beams (3-sided exposure). Critical temperature 620°C, continuous concrete topping. (AS1530: Part 4)

Hp/A	Thickness for the fire resistance required								
Πρ/Α	30 min	60 min	90 min	120 min					
Up to 45	0.23mm	0.25mm	1.20mm	1.20mm					
46-50	0.23mm	0.25mm	1.20mm	1.20mm					
51-55	0.23mm	0.25mm	1.20mm	1.20mm					
56-60	0.23mm	0.25mm	1.20mm	1.20mm					
61-65	0.23mm	0.25mm	1.20mm	1.20mm					
66-70	0.23mm	0.25mm	1.20mm	1.23mm					
71-75	0.23mm	0.25mm	1.20mm	1.28mm					
76-80	0.23mm	0.27mm	1.20mm	1.33mm					
81-85	0.23mm	0.28mm	1.20mm	1.39mm					
86-90	0.23mm	0.30mm	1.20mm	1.44mm					
91-95	0.23mm	0.32mm	1.20mm	1.49mm					
96-100	0.23mm	0.34mm	1.20mm	1.63mm					
101-105	0.23mm	0.36mm	1.20mm	1.78mm					
106-110	0.23mm	0.38mm	1.20mm	1.94mm					
111-115	0.23mm	0.40mm	1.20mm	2.04mm					
116-120	0.23mm	0.42mm	1.20mm	2.10mm					
121-125	0.23mm	0.44mm	1.20mm	2.17mm					
126-130	0.23mm	0.46mm	1.20mm	2.23mm					
131-135	0.23mm	0.48mm	1.20mm	2.30mm					
136-140	0.23mm	0.50mm	1.20mm	2.36mm					
141-145	0.23mm	0.52mm	1.20mm	2.43mm					
146-150	0.23mm	0.54mm	1.26mm	2.49mm					
151-155	0.23mm	0.56mm	1.31mm	2.56mm					
156-160	0.23mm	0.57mm	1.37mm	2.62mm					
161-165	0.23mm	0.57mm	1.42mm	2.69mm					
166-170	0.23mm	0.57mm	1.48mm	2.75mm					
171-175	0.23mm	0.61mm	1.58mm	2.82mm					
176-180	0.23mm	0.64mm	1.70mm	2.88mm					

Hp/A	Thickness for the fire resistance required								
пр/А	30 min	60 min	90 min	120 min					
181-185	0.23mm	0.67mm	1.83mm	2.95mm					
186-190	0.23mm	0.70mm	1.95mm	3.01mm					
191-195	0.23mm	0.73mm	2.02mm	3.18mm					
196-200	0.23mm	0.76mm	2.07mm	3.33mm					
201-205	0.23mm	0.80mm	2.11mm	3.48mm					
206-210	0.23mm	0.83mm	2.15mm	3.64mm					
211-215	0.24mm	0.86mm	2.19mm	3.79mm					
216-220	0.24mm	0.88mm	2.23mm	3.94mm					
221-225	0.24mm	0.89mm	2.27mm	4.21mm					
226-230	0.24mm	0.91mm	2.31mm	4.57mm					
231-235	0.24mm	0.93mm	2.36mm	4.93mm					
236-240	0.25mm	0.94mm	2.40mm	5.29mm					
241-245	0.25mm	0.96mm	2.44mm	5.64mm					
246-250	0.25mm	0.97mm	2.48mm	6.00mm					
251-255	0.25mm	0.99mm	2.52mm	-					
256-260	0.25mm	1.00mm	2.56mm	-					
261-265	0.26mm	1.02mm	2.60mm	-					
266-270	0.26mm	1.04mm	2.64mm	-					
271-275	0.27mm	1.05mm	2.69mm	-					
276-280	0.28mm	1.07mm	2.73mm	-					
281-285	0.28mm	1.08mm	2.77mm	-					
286-290	0.29mm	1.10mm	2.81mm	-					
291-295	0.29mm	1.11mm	2.85mm	-					
296-300	0.30mm	1.13mm	2.89mm	-					
301-305	0.30mm	1.14mm	2.93mm	-					
306-310	0.31mm	1.16mm	2.98mm	-					
311-315	0.31mm	1.18mm	3.02mm	-					
316-320	0.32mm	1.19mm	3.22mm	-					

Cafco SPRAYFILM® WB3

Water Based Intumescent Coating

FIRE PROTECTION THICKNESS

TABLE 3 Cafco SPRAYFILM® WB3 thicknesses for hollow section beams and columns (4-sided exposure). Critical temperature 550°C. (AS1530: Part 4)

Hp/A	Thickness for the fire resistance require					
Πρ/Α	30 min	60 min	90 min	120 min		
Up to 45	0.23mm	0.40mm	1.80mm	3.50mm		
46-50	0.23mm	0.40mm	1.80mm	3.50mm		
51-55	0.23mm	0.42mm	1.80mm	3.50mm		
56-60	0.23mm	0.44mm	1.80mm	3.50mm		
61-65	0.23mm	0.47mm	1.80mm	3.50mm		
66-70	0.23mm	0.49mm	1.80mm	3.50mm		
71-75	0.24mm	0.51mm	1.92mm	3.50mm		
76-80	0.24mm	0.53mm	2.07mm	3.50mm		
81-85	0.25mm	0.56mm	2.20mm	3.50mm		
86-90	0.25mm	0.58mm	2.34mm	3.50mm		
91-95	0.25mm	0.60mm	2.47mm	3.50mm		
96-100	0.26mm	0.66mm	2.54mm	3.50mm		
101-105	0.27mm	0.72mm	2.59mm	3.67mm		
106-110	0.28mm	0.78mm	2.65mm	3.94mm		
111-115	0.28mm	0.84mm	2.70mm	4.22mm		
116-120	0.29mm	0.90mm	2.75mm	4.50mm		
121-125	0.30mm	0.96mm	2.80mm	4.78mm		
126-130	0.31mm	1.02mm	2.85mm	5.06mm		
131-135	0.32mm	1.03mm	2.91mm	5.33mm		
136-140	0.33mm	1.06mm	2.96mm	5.61mm		
141-145	0.34mm	1.08mm	3.01mm	5.89mm		
146-150	0.35mm	1.11mm	3.06mm	6.17mm		
151-155	0.36mm	1.13mm	3.11mm	6.44mm		
156-160	0.37mm	1.15mm	3.17mm	-		
161-165	0.38mm	1.18mm	3.22mm	-		
166-170	0.39mm	1.20mm	3.27mm	-		
171-175	0.40mm	1.23mm	3.32mm	-		
176-180	0.40mm	1.25mm	3.38mm	_		

Hp/A	Thickne	required		
ΠΡΑ	30 min	60 min	90 min	120 min
181-185	0.41mm	1.27mm	3.43mm	-
186-190	0.41mm	1.30mm	3.48mm	-
191-195	0.42mm	1.32mm	3.57mm	-
196-200	0.42mm	1.35mm	3.70mm	-
201-205	0.43mm	1.37mm	3.82mm	-
206-210	0.43mm	1.40mm	3.94mm	-
211-215	0.44mm	1.42mm	4.06mm	-
216-220	0.44mm	1.44mm	4.19mm	-
221-225	0.45mm	1.47mm	4.31mm	-
226-230	0.45mm	1.49mm	4.43mm	-
231-235	0.46mm	1.52mm	4.55mm	-
236-240	0.46mm	1.54mm	4.68mm	-
241-245	0.47mm	1.56mm	4.80mm	-
246-250	0.47mm	1.59mm	4.92mm	-
251-255	0.48mm	1.61mm	5.04mm	-
256-260	0.48mm	1.64mm	5.17mm	-
261-265	0.49mm	1.66mm	5.29mm	-
266-270	0.49mm	1.68mm	5.41mm	-
271-275	0.50mm	1.71mm	5.53mm	-
276-280	0.50mm	1.73mm	5.56mm	-
281-285	0.50mm	1.76mm	5.78mm	-
286-290	0.51mm	1.78mm	5.90mm	-
291-295	0.51mm	1.80mm	6.02mm	-
296-300	0.52mm	1.86mm	6.15mm	-
301-305	0.52mm	1.90mm	6.27mm	-
306-310	0.53mm	1.95mm	6.39mm	-
311-315	0.53mm	1.99mm	6.51mm	-
316-320	0.54mm	2.04mm	-	-



Water Based Intumescent Coating

TABLE 4 Cafco SPRAYFILM® WB3 thicknesses for I section beams (3-sided exposure). Critical temperature 620°C, continuous concrete topping. (BS476: Part 21: 1987)

Hp/A	Thickness for the fire resistance required		Hp/A	Thickness for the fire resistance required					
пр/А	30 min	60 min	90 min	120 min	пр/А	30 min	60 min	90 min	120 min
Up to 45	0.23mm	0.25mm	1.20mm	1.20mm	181-185	0.23mm	0.67mm	1.83mm	2.95mm
46-50	0.23mm	0.25mm	1.20mm	1.20mm	186-190	0.23mm	0.70mm	1.95mm	3.01mm
51-55	0.23mm	0.25mm	1.20mm	1.20mm	191-195	0.23mm	0.73mm	2.02mm	3.40mm
56-60	0.23mm	0.25mm	1.20mm	1.20mm	196-200	0.23mm	0.76mm	2.07mm	3.73mm
61-65	0.23mm	0.25mm	1.20mm	1.20mm	201-205	0.23mm	0.80mm	2.11mm	4.07mm
66-70	0.23mm	0.25mm	1.20mm	1.20mm	206-210	0.23mm	0.83mm	2.15mm	4.26mm
71-75	0.23mm	0.25mm	1.20mm	1.20mm	211-215	0.24mm	0.86mm	2.19mm	4.48mm
76-80	0.23mm	0.27mm	1.20mm	1.23mm	216-220	0.24mm	0.88mm	2.23mm	4.70mm
81-85	0.23mm	0.28mm	1.20mm	1.32mm	221-225	0.24mm	0.89mm	2.27mm	4.91mm
86-90	0.23mm	0.30mm	1.20mm	1.40mm	226-230	0.24mm	0.91mm	2.31mm	5.13mm
91-95	0.23mm	0.32mm	1.20mm	1.48mm	231-235	0.24mm	0.93mm	2.36mm	5.35mm
96-100	0.23mm	0.34mm	1.20mm	1.70mm	236-240	0.25mm	0.94mm	2.40mm	5.57mm
101-105	0.23mm	0.36mm	1.20mm	1.95mm	241-245	0.25mm	0.96mm	2.44mm	5.78mm
106-110	0.23mm	0.38mm	1.20mm	2.05mm	246-250	0.25mm	0.97mm	2.48mm	6.00mm
111-115	0.23mm	0.40mm	1.20mm	2.11mm	251-255	0.25mm	0.99mm	2.52mm	6.22mm
116-120	0.23mm	0.42mm	1.20mm	2.17mm	256-260	0.25mm	1.00mm	2.56mm	6.43mm
121-125	0.23mm	0.44mm	1.20mm	2.23mm	261-265	0.26mm	1.02mm	2.60mm	-
126-130	0.23mm	0.46mm	1.20mm	2.29mm	266-270	0.26mm	1.04mm	2.64mm	-
131-135	0.23mm	0.48mm	1.20mm	2.35mm	271-275	0.27mm	1.05mm	2.69mm	-
136-140	0.23mm	0.50mm	1.20mm	2.41mm	276-280	0.28mm	1.07mm	2.73mm	-
141-145	0.23mm	0.52mm	1.20mm	2.47mm	281-285	0.28mm	1.08mm	2.77mm	-
146-150	0.23mm	0.54mm	1.26mm	2.53mm	286-290	0.29mm	1.10mm	2.81mm	-
151-155	0.23mm	0.56mm	1.31mm	2.59mm	291-295	0.29mm	1.11mm	2.85mm	-
156-160	0.23mm	0.57mm	1.37mm	2.65mm	296-300	0.30mm	1.13mm	2.89mm	-
161-165	0.23mm	0.57mm	1.42mm	2.71mm	301-305	0.30mm	1.14mm	2.93mm	-
166-170	0.23mm	0.57mm	1.48mm	2.77mm	306-310	0.31mm	1.16mm	2.98mm	-
171-175	0.23mm	0.61mm	1.58mm	2.83mm	311-315	0.31mm	1.18mm	3.02mm	-
176-180	0.23mm	0.64mm	1.70mm	2.89mm	316-320	0.32mm	1.19mm	3.22mm	-

NOTE: The above tables are based on report no. WF 176738A.

Cafco SPRAYFILM® WB3

Water Based Intumescent Coating

FIRE PROTECTION THICKNESS

TABLE 5 Cafco SPRAYFILM® WB3 thicknesses for I section beams (4-sided exposure). Critical temperature 550°C. (BS476: Part 21: 1987)

Hp/A	Thickness for the fire resistance required		Hp/A	Thickness for the fire resistance required					
пр/А	30 min	60 min	90 min	120 min	пр/А	30 min	60 min	90 min	120 min
Up to 45	0.23mm	0.57mm	1.20mm	1.20mm	181-185	0.24mm	0.98mm	2.38mm	4.58mm
46-50	0.23mm	0.57mm	1.20mm	1.20mm	186-190	0.24mm	1.00mm	2.43mm	4.80mm
51-55	0.23mm	0.57mm	1.20mm	1.22mm	191-195	0.24mm	1.01mm	2.48mm	5.02mm
56-60	0.23mm	0.57mm	1.20mm	1.33mm	196-200	0.25mm	1.03mm	2.54mm	5.24mm
61-65	0.23mm	0.57mm	1.20mm	1.44mm	201-205	0.25mm	1.05mm	2.59mm	5.47mm
66-70	0.23mm	0.57mm	1.20mm	1.53mm	206-210	0.25mm	1.07mm	2.64mm	5.69mm
71-75	0.23mm	0.57mm	1.20mm	1.82mm	211-215	0.25mm	1.08mm	2.69mm	5.91mm
76-80	0.23mm	0.57mm	1.20mm	2.05mm	216-220	0.26mm	1.10mm	2.75mm	6.13mm
81-85	0.23mm	0.57mm	1.20mm	2.09mm	221-225	0.27mm	1.12mm	2.80mm	6.36mm
86-90	0.23mm	0.57mm	1.20mm	2.17mm	226-230	0.27mm	1.13mm	2.85mm	6.58mm
91-95	0.23mm	0.57mm	1.20mm	2.25mm	231-235	0.28mm	1.15mm	2.91mm	-
96-100	0.23mm	0.57mm	1.20mm	2.33mm	236-240	0.29mm	1.17mm	2.96mm	-
101-105	0.23mm	0.57mm	1.21mm	2.41mm	241-245	0.30mm	1.18mm	3.01mm	-
106-110	0.23mm	0.57mm	1.27mm	2.48mm	246-250	0.30mm	1.20mm	3.18mm	-
111-115	0.23mm	0.57mm	1.33mm	2.56mm	251-255	0.31mm	1.22mm	3.32mm	-
116-120	0.23mm	0.57mm	1.38mm	2.64mm	256-260	0.32mm	1.25mm	3.47mm	-
121-125	0.23mm	0.57mm	1.44mm	2.72mm	261-265	0.32mm	1.27mm	3.62mm	-
126-130	0.23mm	0.63mm	1.50mm	2.80mm	266-270	0.33mm	1.30mm	3.76mm	-
131-135	0.23mm	0.68mm	1.63mm	2.88mm	271-275	0.34mm	1.32mm	3.91mm	-
136-140	0.23mm	0.74mm	1.76mm	2.95mm	276-280	0.35mm	1.34mm	4.06mm	-
141-145	0.23mm	0.79mm	1.89mm	3.03mm	281-285	0.35mm	1.37mm	4.18mm	-
146-150	0.23mm	0.85mm	2.03mm	3.24mm	286-290	0.36mm	1.39mm	4.30mm	-
151-155	0.23mm	0.88mm	2.06mm	3.41mm	291-295	0.37mm	1.41mm	4.43mm	-
156-160	0.23mm	0.90mm	2.12mm	3.59mm	296-300	0.38mm	1.44mm	4.56mm	-
161-165	0.23mm	0.91mm	2.17mm	3.76mm	301-305	0.38mm	1.46mm	4.68mm	-
166-170	0.23mm	0.93mm	2.22mm	3.93mm	306-310	0.39mm	1.49mm	4.81mm	-
171-175	0.24mm	0.95mm	2.27mm	4.13mm	311-315	0.40mm	1.51mm	4.94mm	-
176-180	0.24mm	0.96mm	2.33mm	4.36mm	316-320	0.40mm	1.54mm	5.06mm	-

NOTE: The above tables are based on report no. WF 176738A.



Water Based Intumescent Coating

TABLE 6 Cafco SPRAYFILM® WB3 thicknesses for H section columns (4-sided exposure). Critical temperature 550°C. (BS476: Part 21: 1987)

Hp/A	Thickness for the fire resistance required						
При	30 min	60 min	90 min	120 min			
Up to 45	0.23mm	0.60mm	1.00mm	1.50mm			
46-50	0.23mm	0.60mm	1.00mm	1.50mm			
51-55	0.23mm	0.60mm	1.00mm	1.50mm			
56-60	0.23mm	0.60mm	1.00mm	1.50mm			
61-65	0.23mm	0.60mm	1.00mm	1.50mm			
66-70	0.23mm	0.60mm	1.00mm	1.75mm			
71-75	0.23mm	0.60mm	1.00mm	2.00mm			
76-80	0.23mm	0.60mm	1.00mm	2.07mm			
81-85	0.23mm	0.60mm	1.00mm	2.14mm			
86-90	0.23mm	0.60mm	1.01mm	2.21mm			
91-95	0.23mm	0.60mm	1.10mm	2.29mm			
96-100	0.23mm	0.60mm	1.19mm	2.36mm			
101-105	0.23mm	0.60mm	1.28mm	2.43mm			
106-110	0.23mm	0.60mm	1.36mm	2.50mm			
111-115	0.23mm	0.60mm	1.45mm	2.57mm			
116-120	0.23mm	0.60mm	1.53mm	2.64mm			
121-125	0.23mm	0.66mm	1.61mm	2.71mm			
126-130	0.23mm	0.71mm	1.69mm	2.79mm			
131-135	0.23mm	0.75mm	1.77mm	2.86mm			
136-140	0.23mm	0.80mm	1.85mm	2.93mm			
141-145	0.23mm	0.85mm	1.94mm	3.00mm			
146-150	0.23mm	0.87mm	2.02mm	3.19mm			
151-155	0.23mm	0.88mm	2.05mm	3.37mm			
156-160	0.24mm	0.89mm	2.10mm	3.56mm			
161-165	0.24mm	0.90mm	2.14mm	3.74mm			
166-170	0.24mm	0.90mm	2.18mm	3.93mm			
171-175	0.24mm	0.91mm	2.23mm	4.13mm			
176-180	0.24mm	0.92mm	2.27mm	4.36mm			

Hp/A	Thickness for the fire resistance required						
Пр/А	30 min	60 min	90 min	120 min			
181-185	0.25mm	0.92mm	2.32mm	4.58mm			
186-190	0.25mm	0.93mm	2.36mm	4.80mm			
191-195	0.25mm	0.94mm	2.40mm	5.02mm			
196-200	0.25mm	0.95mm	2.45mm	5.24mm			
201-205	0.25mm	0.95mm	2.49mm	5.47mm			
206-210	0.26mm	0.96mm	2.54mm	5.69mm			
211-215	0.26mm	0.97mm	2.58mm	5.91mm			
216-220	0.27mm	0.97mm	2.62mm	6.13mm			
221-225	0.27mm	0.98mm	2.67mm	6.36mm			
226-230	0.28mm	0.99mm	2.71mm	6.58mm			
231-235	0.28mm	1.00mm	2.75mm	-			
236-240	0.29mm	1.00mm	2.80mm	-			
241-245	0.29mm	1.04mm	2.84mm	-			
246-250	0.30mm	1.06mm	2.89mm	-			
251-255	0.30mm	1.09mm	2.93mm	-			
256-260	0.31mm	1.12mm	2.97mm	-			
261-265	0.31mm	1.14mm	3.02mm	-			
266-270	0.32mm	1.17mm	3.14mm	-			
271-275	0.32mm	1.19mm	3.24mm	-			
276-280	0.33mm	1.22mm	3.34mm	-			
281-285	0.33mm	1.25mm	3.44mm	-			
286-290	0.34mm	1.27mm	3.54mm	-			
291-295	0.34mm	1.30mm	3.64mm	-			
296-300	0.35mm	1.33mm	3.74mm	-			
301-305	0.35mm	1.35mm	3.84mm	-			
306-310	0.36mm	1.38mm	3.94mm	-			
311-315	0.36mm	1.41mm	4.04mm	-			
316-320	0.37mm	1.43mm	4.32mm	-			

NOTE: The above tables are based on report no. WF 176738A.

Cafco SPRAYFILM® WB3

Water Based Intumescent Coating

FIRE PROTECTION THICKNESS

TABLE 7 Cafco SPRAYFILM® WB3 thicknesses for hollow section beams and columns (4-sided exposure). Critical temperature 550°C. (BS476: Part 21: 1987)

Hp/A	Thickness for the fire resistance required				Llo/A	Thickness for the fire resistance required				
	30 min	60 min	90 min	120 min	Hp/A	30 min	60 min	90 min	120 min	
Up to 45	0.23mm	0.40mm	1.80mm	3.50mm		181-185	0.41mm	1.27mm	3.43mm	-
46-50	0.23mm	0.40mm	1.80mm	3.50mm		186-190	0.41mm	1.30mm	3.48mm	-
51-55	0.23mm	0.42mm	1.80mm	3.50mm		191-195	0.42mm	1.32mm	3.57mm	-
56-60	0.23mm	0.44mm	1.80mm	3.50mm		196-200	0.42mm	1.35mm	3.70mm	-
61-65	0.23mm	0.47mm	1.80mm	3.50mm		201-205	0.43mm	1.37mm	3.82mm	-
66-70	0.23mm	0.49mm	1.80mm	3.50mm		206-210	0.43mm	1.40mm	3.94mm	-
71-75	0.24mm	0.51mm	1.93mm	3.50mm		211-215	0.44mm	1.42mm	4.06mm	-
76-80	0.24mm	0.53mm	2.07mm	3.50mm		216-220	0.44mm	1.44mm	4.19mm	-
81-85	0.25mm	0.56mm	2.20mm	3.50mm		221-225	0.45mm	1.47mm	4.31mm	-
86-90	0.25mm	0.58mm	2.34mm	3.50mm		226-230	0.45mm	1.49mm	4.43mm	-
91-95	0.25mm	0.60mm	2.47mm	3.50mm		231-235	0.46mm	1.52mm	4.55mm	-
96-100	0.26mm	0.66mm	2.54mm	3.50mm		236-240	0.46mm	1.54mm	4.68mm	-
101-105	0.27mm	0.72mm	2.59mm	3.67mm		241-245	0.47mm	1.56mm	4.80mm	-
106-110	0.28mm	0.78mm	2.65mm	3.94mm		246-250	0.47mm	1.59mm	4.92mm	-
111-115	0.28mm	0.84mm	2.70mm	4.22mm		251-255	0.48mm	1.61mm	5.04mm	-
116-120	0.29mm	0.90mm	2.75mm	4.50mm		256-260	0.48mm	1.64mm	5.17mm	-
121-125	0.30mm	0.96mm	2.80mm	4.78mm		261-265	0.49mm	1.66mm	5.29mm	-
126-130	0.31mm	1.02mm	2.85mm	5.06mm		266-270	0.49mm	1.68mm	5.41mm	-
131-135	0.32mm	1.03mm	2.91mm	5.33mm		271-275	0.50mm	1.71mm	5.53mm	-
136-140	0.33mm	1.06mm	2.96mm	5.61mm		276-280	0.50mm	1.73mm	5.66mm	-
141-145	0.34mm	1.08mm	3.01mm	5.89mm		281-285	0.50mm	1.76mm	5.78mm	-
146-150	0.35mm	1.11mm	3.06mm	6.17mm		286-290	0.51mm	1.78mm	5.90mm	-
151-155	0.36mm	1.13mm	3.11mm	6.44mm		291-295	0.51mm	1.80mm	6.02mm	-
156-160	0.37mm	1.15mm	3.17mm	-		296-300	0.52mm	1.86mm	6.15mm	-
161-165	0.38mm	1.18mm	3.22mm	-		301-305	0.52mm	1.90mm	6.27mm	-
166-170	0.39mm	1.20mm	3.27mm	-		306-310	0.53mm	1.95mm	6.39mm	-
171-175	0.40mm	1.23mm	3.32mm	-		311-315	0.53mm	1.99mm	6.51mm	-
176-180	0.40mm	1.25mm	3.38mm	-		316-320	0.54mm	2.04mm	-	-

NOTE: The above tables are based on report no. WF 176738B.



Water Based Intumescent Coating

TOP COATING

In exposed and semi-exposed exterior environments, Cafco SPRAYFILM® WB3 should be coated with a compatible water resistant finish coat in order to give the desired colour and to seal the Cafco SPRAYFILM® WB3.

The topcoat system must be suitable for the environment in which it is to be used, and should be a good quality, long oil alkyd, silicone, acrylic latex or polyurethane type. All topcoats should be applied in accordance with the topcoat manufacturer's recommendations.

Ensure that the correct DFT of Cafco SPRAYFILM® WB3 is applied and is thoroughly dry before application of any top coat.

Typically, allow a minimum of 7 days for the Cafco SPRAYFILM® WB3 to fully cure before application of any top coat system.

For the top coat compatibility and minimum thickness requirements, always consult Promat.

PACKAGING

25kg plastic pails.

STORAGE

- Indoors in dry conditions between 10°C and 38°C.
- Protect from frost, excessive heat (above 45°C) and strong radiant sunlight.

SHELF LIFE

Maximum 10 months in original sealed containers.

ENVIRONMENTAL

Do not discharge into drains, watercourses or soil.







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